



PNOZ X2.2

PILZ
THE SPIRIT OF SAFETY

► Safety relays

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**INFORMATION**

This gives advice on applications and provides information on special features.

Safety

Intended use

The safety relay PNOZ X2.2 provides a safety-related interruption of a safety circuit.

The safety relay meets the requirements of EN 60947-5-1 and EN 60204-1 and may be used in applications with:

- ▶ E-STOP pushbuttons
- ▶ Safety gates

The following is deemed improper use in particular

- ▶ Any component, technical or electrical modification to the product,
- ▶ Use of the product outside the areas described in this manual,
- ▶ Use of the product outside the technical details (see [Technical details](#)  13).

**NOTICE****EMC-compliant electrical installation**

The product is designed for use in an industrial environment. The product may cause interference if installed in other environments. If installed in other environments, measures should be taken to comply with the applicable standards and directives for the respective installation site with regard to interference.

Safety regulations

Safety assessment

Before using a device, a safety assessment in accordance with the Machinery Directive is required.

The product as an individual component fulfils the functional safety requirements in accordance with EN ISO 13849 and EN 62061. However, this does not guarantee the functional safety of the overall plant/machine. To achieve the relevant safety level of the overall plant/machine's required safety functions, each safety function needs to be considered separately.

Unit features

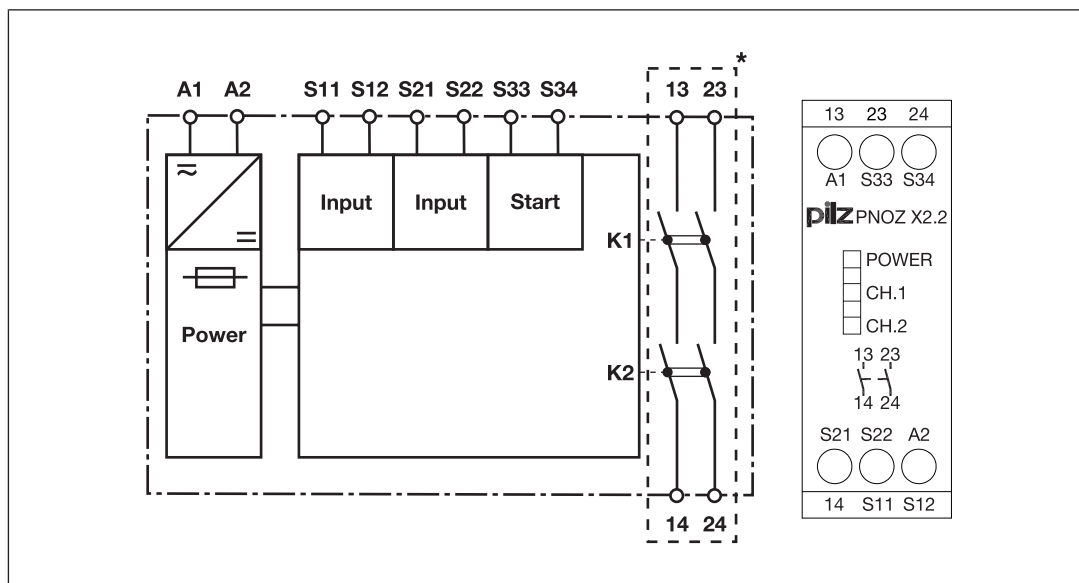
- ▶ Positive-guided relay outputs:
 - 2 safety contacts (N/O), instantaneous
- ▶ Connection options for:
 - E-STOP pushbutton
 - Safety gate limit switch
 - Start button
- ▶ It is possible to start several units in parallel with one start button
- ▶ LED display for:
 - Supply voltage
 - Switch status of the safety contacts

Safety features

The safety relay meets the following safety requirements:

- ▶ The circuit is redundant with built-in self-monitoring.
- ▶ The safety function remains effective in the case of a component failure.
- ▶ The correct opening and closing of the safety function relays is tested automatically in each on-off cycle.

Block diagram/terminal configuration



*Insulation between the non-marked area and the relay contacts: Basic insulation (over-voltage category III), Protective separation (overvoltage category II)

Legend

- ▶ Power: Supply voltage
- ▶ Start: Start circuit
- ▶ Input: Input circuit
- ▶ Output safe: Safety contacts
- ▶ t_1 : Switch-on delay
- ▶ t_2 : Delay-on de-energisation
- ▶ t_3 : Waiting period with a monitored start

Installation

- ▶ The unit should be installed in a control cabinet with a protection type of at least IP54.
- ▶ Use the notch on the rear of the unit to attach it to a DIN rail (35 mm).
- ▶ When installed vertically: Secure the unit by using a fixing element (e.g. retaining bracket or end angle).

Wiring

Please note:

- ▶ Information given in the "[Technical details](#) [ 13]" must be followed.
- ▶ The outputs 13-14, 23-24 are safety contacts.
- ▶ To prevent contact welding, a fuse should be connected before the output contacts (see [Technical details](#) [ 13]).
- ▶ Calculation of the max. cable length $l_{\max}$ in the input circuit:

$$l_{\max} = \frac{R_{l\max}}{R_l / \text{km}}$$

$R_{l\max}$ = max. overall cable resistance (see [Technical details](#) [ 13])

R_l / km = cable resistance/km

- ▶ Use copper wiring with a temperature stability of 60/75 °C.
- ▶ To prevent EMC interferences (particularly common-mode interferences) the measures described in EN 60204-1 must be executed. This includes the separate routing of cables of the control circuits (input, start and feedback loop) from other cables for energy transmission or the shielding of cables, for example.
- ▶ Adequate protection must be provided on all output contacts with capacitive and inductive loads.
- ▶ Do not switch low currents using contacts that have been used previously with high currents.
- ▶ The power supply must comply with the regulations for extra low voltages with protective electrical separation (SELV, PELV) in accordance with VDE 0100, Part 410.

Start circuit	E-STOP wiring (single-channel), safety gate (single-channel)	E-STOP wiring (dual-channel), safety gate (dual-channel)
Monitored start		
Feedback loop	Single-channel	Dual-channel
Contacts from external contactors		

Legend

- ▶ S1/S2: E-STOP/safety gate switch
- ▶ S3: Reset button
- ▶ : Switch operated
- ▶ : Gate open
- ▶ : Gate closed

Operation

When the relay outputs are switched on, the mechanical contact on the relay cannot be tested automatically. Depending on the operational environment, measures to detect the non-opening of switching elements may be required under some circumstances.

When the product is used in accordance with the European Machinery Directive, a check must be carried out to ensure that the safety contacts on the relay outputs open correctly. Open the safety contacts (switch off output) and start the device again, so that the internal diagnostics can check that the safety contacts open correctly

- ▶ for SIL CL 3/PL e at least 1x per month
- ▶ for SIL CL 2/PL d at least 1x per year



NOTICE

The safety function should be checked after initial commissioning and each time the plant/machine is changed. The safety functions may only be checked by qualified personnel.

Technical details

General

Certifications **CCC, CE, EAC (Eurasian), TÜV, cULus Listed**

Electrical data

Supply voltage

Voltage	24 V
Kind	AC/DC
Voltage tolerance	-15 %/+10 %
Output of external power supply (AC)	4,5 VA
Output of external power supply (DC)	2 W
Frequency range AC	50 - 60 Hz
Residual ripple DC	160 %

Duty cycle **100 %**

Max. inrush current impulse

Current pulse, A1	1,7 A
Pulse duration, A1	1,5 ms

Inputs

Number **2**

Voltage at

Input circuit DC	24 V
Start circuit DC	24 V
Feedback loop DC	24 V

Current at

Input circuit DC	25 mA
Start circuit DC	10 mA
Feedback loop DC	10 mA

Min. input resistance at power-on **468 Ohm**

Max. overall cable resistance R_{lmax}

Single-channel at UB DC	50 Ohm
Single-channel at UB AC	150 Ohm
Dual-channel with detection of shorts across contacts at UB DC	15 Ohm
Dual-channel with detection of shorts across contacts at UB AC	30 Ohm

Relay outputs

Number of output contacts

Safety contacts (N/O), instantaneous	2
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Max. short circuit current I_K **1 kA**

Utilisation category

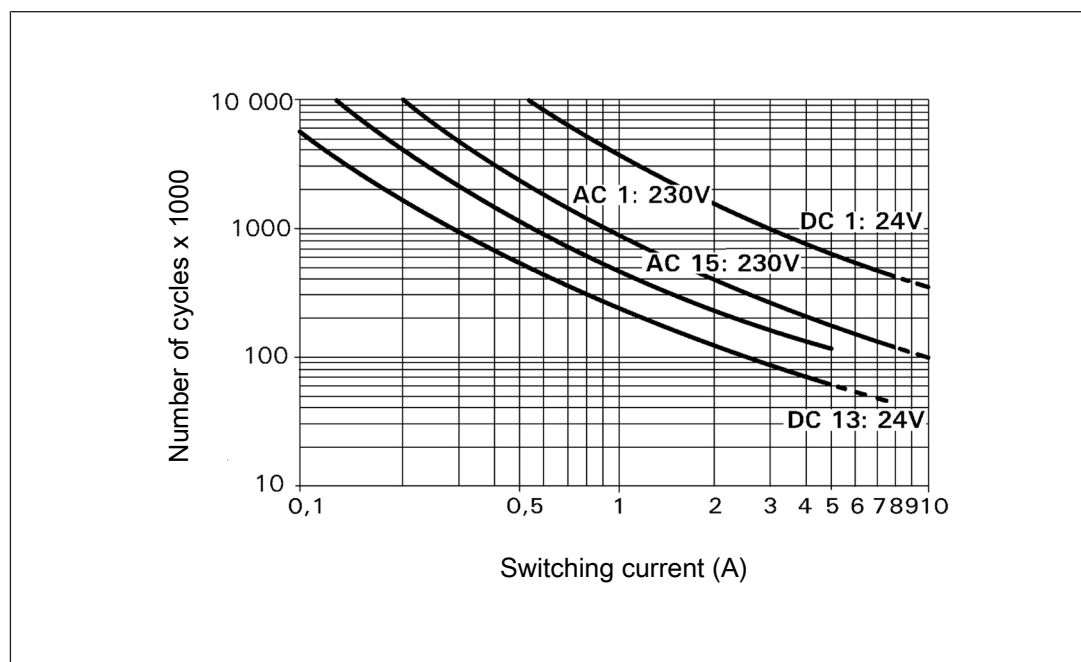
In accordance with the standard	EN 60947-4-1
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Times	
Supply interruption before de-energisation	20 ms
Simultaneity, channel 1 and 2 max.	∞
Environmental data	
Climatic suitability	EN 60068-2-78
Ambient temperature	
Temperature range	-10 - 55 °C
Storage temperature	
Temperature range	-40 - 85 °C
Climatic suitability	
Humidity	93 % r. h. at 40 °C
Condensation during operation	Not permitted
EMC	EN 60947-5-1, EN 61000-6-2, EN 61326-3-1
Vibration	
In accordance with the standard	EN 60068-2-6
Frequency	10 - 55 Hz
Amplitude	0,35 mm
Airgap creepage	
In accordance with the standard	EN 60947-1
Overvoltage category	III / II
Pollution degree	2
Rated insulation voltage	250 V
Rated impulse withstand voltage	4 kV
Protection type	
Housing	IP40
Terminals	IP20
Mounting area (e.g. control cabinet)	IP54
Mechanical data	
Mounting position	Any
Mechanical life	10,000,000 cycles
Material	
Bottom	PPO UL 94 V0
Front	ABS UL 94 V0
Top	PPO UL 94 V0
Connection type	Screw terminal
Mounting type	Fixed
Conductor cross section with screw terminals	
1 core flexible	0,2 - 4 mm², 24 - 10 AWG
2 core with the same cross section, flexible with crimp connectors, no plastic sleeve	0,2 - 2,5 mm², 24 - 14 AWG
2 core with the same cross section, flexible without crimp connectors or with TWIN crimp connectors	0,2 - 2,5 mm², 24 - 14 AWG
Torque setting with screw terminals	0,6 Nm
Stripping length with screw terminals	8 mm

The PFH value depends on the switch frequency and the load of the relay output. If the service life graphs are not accessible, the stated PFH value can be used irrespective of the switch frequency and the load, as the PFH value already considers the relay's B10d value as well as the failure rates of the other components.

Service life graph

The service life graphs indicate the number of cycles from which failures due to wear must be expected. The wear is mainly caused by the electrical load; the mechanical load is negligible.



Example

- ▶ Inductive load: 0.2 A
- ▶ Utilisation category: AC15
- ▶ Contact service life: 4 000 000 cycles

Provided the application to be implemented requires fewer than 4 000 000 cycles, the PFH value (see Technical details) can be used in the calculation.

To increase the service life, sufficient spark suppression must be provided on all output contacts. With capacitive loads, any power surges that occur must be noted. With DC contactors, use flywheel diodes for spark suppression.

Order reference

Product type	Features	Terminals	Order no.
PNOZ X2.2	24 VAC/DC	Screw terminals	774607

► Support

Technical support is available from Pilz round the clock.

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